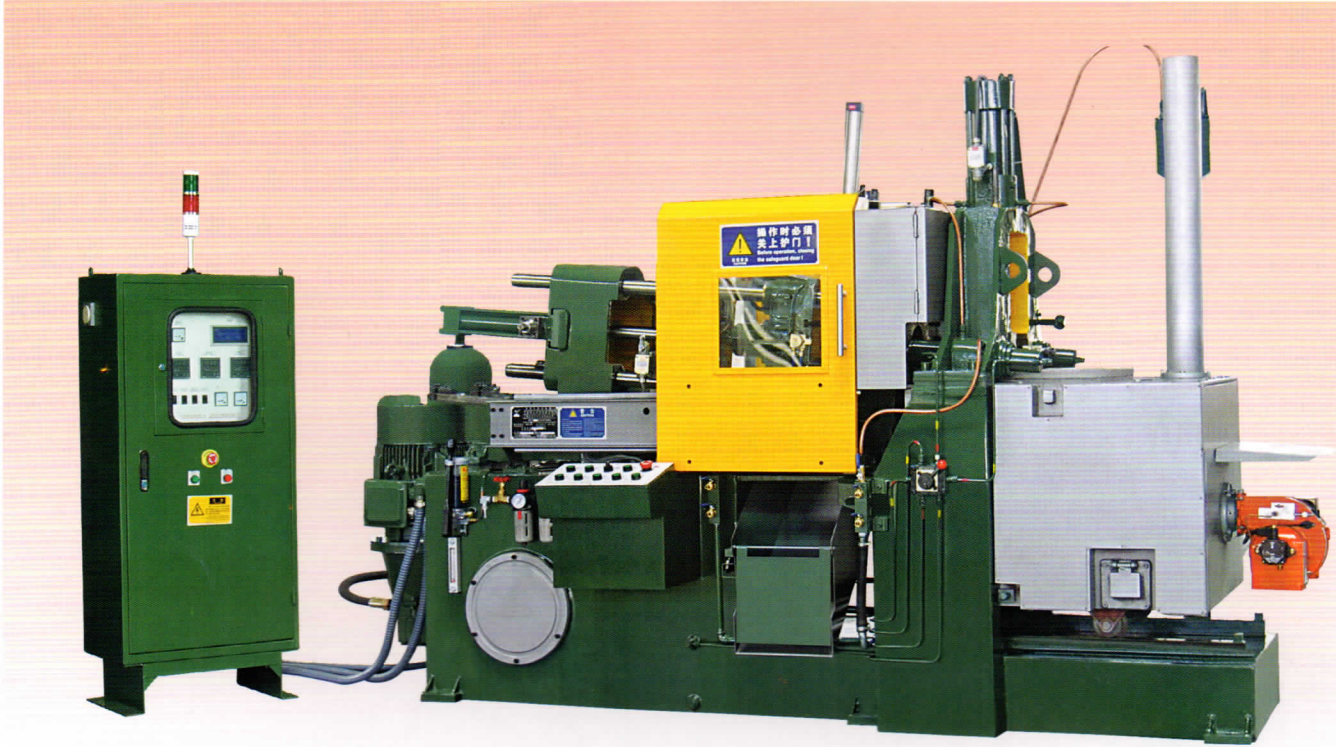


J213D型 (25吨) 250千牛热室压铸机

Model J213D (25Ton)
250kN Hot Chamber Die Casting Machine



用途和特点

本机器适用于压铸锌、铅等低熔点有色金属零件，可广泛应用于汽车摩托车配件、仪器仪表、日用五金、家用电器等工业部门。

本机器采用工业级微电脑控制，压铸工艺参数均可在人机界面上设定，省力省时、操作维修方便。

本机器具有远程通信网上调控、故障查询功能和节能技术。

本机器选用高质量电器和液压元件，使整机性能稳定，安全可靠。

Features and applications

This machine is suitable for die casting of non-ferrous metal with low melting point, such as zinc, lead and its alloy. It is widely applied for die casting of fittings of automobile and motorcycle, and parts for instrument and meter, and household appliance hardware of daily necessities.

This machine is convenient, and time-saving and effortless in operation and maintenance. The process parameter of die casting can be designated through programming controller.

This machine has advantage of energy saving. The trouble location and adjust of machine are remote controlled, via communication net.

The machine proper have stable and reliable performance of operation, as it is consisted of high quality electric and hydraulic units.



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主要规格和参数 Main Specifications And Parameters

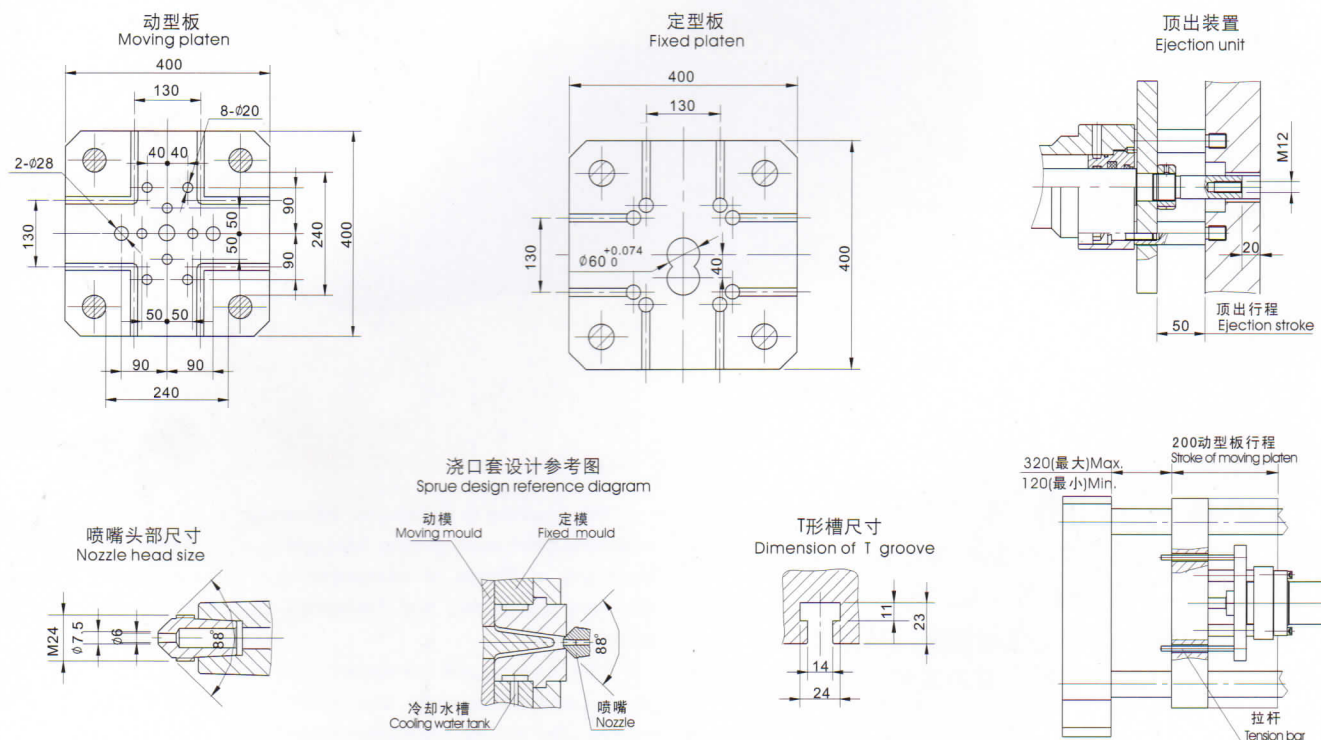
合型力 Die locking force	kN	300
动型板行程 Stroke of moving platen	mm	200
拉杠内间距(水平×垂直) Inner space between the bars (H×V)	mm	240×240
压铸模厚度 (最小/最大) Thickness of die block (Min./Max.)	mm	120/320
压射力 Injection force	kN	30
压射全行程 Injection stroke	mm	110
顶出力 Ejection force	kN	35
顶出行程 Ejection stroke	mm	50
标准压室直径 Diameter of shot sleeve	mm	45

铸件最大投影面积 Max. projecting area of casting	cm ²	132
叶片泵工作压力 Working pressure of vane pump	MPa	7
电动机功率 Motor power	kW	7.5
一次金属注入量(锌) Dosage of fluid metal per shot (Zinc)	kg	0.6
坩埚有效容量(锌) Effective volume of crucible (Zinc)	kg	160
燃烧炉耗油量 Oil consumption of burner	kg/h	1.5~6.0
油箱容量 Volume of oil tank	kg	250
机器重量 Machine weight	kg	2900
机器外形尺寸(长×宽×高) Overall dimensions (L×W×H)	mm	2900×1320×1880

● 主要规格和参数如有更改, 恕不另行通知 If these specifications and parameters are changed, we won't inform you

模具安装图

CHART FOR DIE MOUNTING



基础安装图

CHART FOR INSTALLATION FOUNDATION

